

86243

June-25-12 10:34:03 AM

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 25/06/2012 **Start Qty:** 10.00

10

Cust Item ID:**Required Date:** 10/07/2012 **Req'd Qty:** 10.00

10

Customer:

Reference:

.Approvals:

Process Plan: *ML5*

Date: 17/06/25

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

[illegible]

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 86243

86243

Page 2

June-25-12 10:34:03 AM

Item ID: D3794-3

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Gasket

Start Date: 25/06/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 10/07/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: FP

0.00

130

Packaging

Memo

0.00

Packaging

24

12/07/04 JB

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/7/5

ME
12-07-04

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

Picklist Print

June-25-12 10:34:07 AM

Page 1

Work Order ID: 86243

86243

Parent Item: D3794-3

D3794-3

Parent Item Name: Gasket

Start Date: 25/06/2012

Required Date: 10/07/2012

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 08-05-13 new issue DD verified by:EC
IPP Rev:B 08-05-23 revA as per dwg DD verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| MNEO60S.063 | | Purchased | | No | | 100 | sf | 789.0729 | 1.2828 | 14.25333 | 31. | | |

MNEO60S 063

NEOPRENE SHEET 0.063

**

B12-6-21

Location

Loc Qty

Loc Code

MAT052

789.072884

120948

16.772884

122112

772.3

122112

(24)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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NOTE: Date & initial all entries

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|------------------------------|---------------|---------------------|---------|
| DART AEROSPACE LTD | | Work Order: | 862 43 |
| Description: Gasket | | Part Number: | D3794-3 |
| Inspection Dwg: D3794 | Rev: A | Page 1 of 1 | |

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| Ø0.19 | +0.005/-0.001 | .191 | 2 | | V B02 | |
| 0.300 x 0.300 | +/-0.010 | 309 x 306 | 2 | | V | |
| 1.88 | +/-0.030 | 1.875 | 2 | | V | |
| 4.281 | +/-0.010 | 4.273 | 2 | | V | |
| 6.44 | +/-0.030 | 6.430 | 2 | | V | |
| 6.00 | +/-0.030 | 6.00 | 2 | | T B01 | |
| 6.75 | +/-0.030 | 6.75 | 2 | | T | |
| 2.00 | +/-0.030 | 2.00 | 2 | | T | |
| 4.75 | +/-0.030 | 4.75 | 2 | | T | |
| 9.50 | +/-0.030 | 9.50 | 4 | | T | |
| 14.25 | +/-0.030 | 14.25 | 2 | | T | |
| 17.75 | +/-0.030 | 17.75 | 2 | | T | |
| 26.74 | +/-0.030 | 26.74 | 2 | | T | |
| 29.23 | +/-0.030 | 29.23 | 2 | | T | |
| | | | | | | |
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|------------------------|----------------------|----------------------------|-----|
| Measured by: RB | Audited by: S | Prototype Approval: | N/A |
| Date: 12-6-07 | Date: 12/6/30 | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|------------------------------|------------|----------|
| A | 08.05.28 | New Issue | KJ/DD | |
| B | 08.10.17 | 17.75 revised per Dwg Rev. A | KJ/DD | |

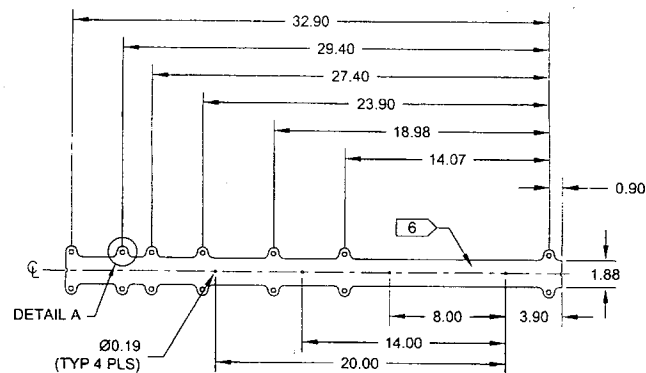
| W/O: | | WORK ORDER CHANGES | | | | | |
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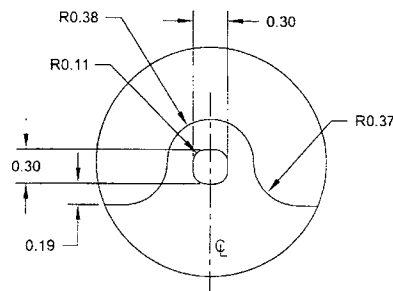
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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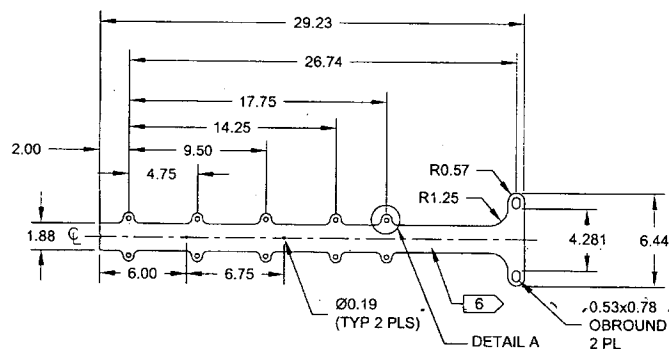
NOTE: Date & initial all entries



D3794-1 GASKET



DETAIL A
SCALE 8X



D3794-3 GASKET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 86243 MLJ
12/06/25

RELEASED
08-05-14

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DXXXX-X" USING WHITE FINE POINT PERMANENT INK MARKER OR LABEL
- 7) WEIGHT: D3794-1 - 0.23 LBS, D3794-3 - 0.22 LBS

| A | NEW ISSUE | PH | 08.05.14 |
|------------|-------------|----|----------|
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | PH | | |
| DRAWN | PH | | |
| CHECKED | | | |
| MFG. APPR. | | | |
| APPROVED | | | |
| DE APPR. | | | |
| DATE | 08.05.14 | | |

| | |
|--------------------------------|--------------|
| DART AEROSPACE USA, INC | |
| PORT HADLOCK, WA | |
| DRAWING NO. | REV. A |
| D3794 | SHEET 1 OF 1 |
| TITLE | SCALE |
| GASKET | NTS |

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